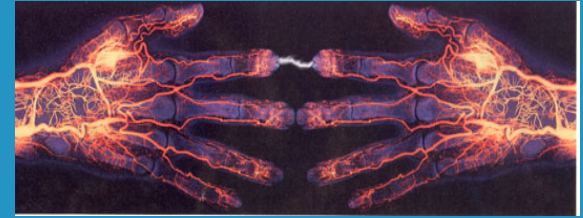




Electrical Safety Awareness in the Workplace

Thomas K. Riley CSP

Safety BASICSTM



Shock

- **Over 30,000 non-fatal electrical shock accidents occur each year**
- **Over 600 people die from electrocution each year**
- **Electrocution remains the fourth (4th) highest cause of industrial fatalities**
- **Most injuries and deaths could be avoided**



10 Commonly Overlooked Electrical Hazards

b #10 -Lack of or, inadequate procedures

- **LOTO**
 - No procedures
 - Procedures unworkable as written
 - Auditing of procedures
- **Voltage Testing**
 - No procedure for establishing a “zero energy state”
- **Trouble shooting**
 - Working on “live” equipment



No. 169822

DATE

DANGER

DO NOT OPERATE

REASON: *Refrigerant*

SIGNED: *[Signature]*

This Tag and Lock is to be Removed Only by Person

10 Commonly Overlooked Electrical Hazards

b #9 - Contractors

- **Not informed / unaware of Electrical Safety Rules**
 - **1910.331-335**
 - **NFPA 70E**
 - **Multi - employer policy**
- **Inadequate / lack of PPE**
- **Causing exposure hazards for host employers employees**



10 Commonly Overlooked Electrical Hazards

b #8 -Storage about Electrical Enclosures

- **Turn electrical rooms into storage locations**
- **Clearance Requirements**
 - **3 feet in front of enclosure**
 - **Minimum 30 inches wide**
 - **Minimum 6.5 feet high**





10 Commonly Overlooked Electrical Hazards

b #7 - Access to areas containing Energized or High Voltage Equipment

- **Substations**
 - Secure, warnings, clearances
- **Rooms/Vaults**
 - Secure, Warnings
- **Unqualified persons accessing electrical equipment**

DANGER
HIGH VOLTAGE
AUTHORIZED
PERSONNEL ONLY





10 Commonly Overlooked Electrical Hazards

b #6 -Labeling of electrical interrupting devices

- **Breakers, disconnects, etc. not labeled as to load served**
- **Panels not labeled**
- **Panel Directories missing, incomplete, incorrect**
- **How is LOTO being accomplished ?**





10 Commonly Overlooked Electrical Hazards

b #5 - Arc Flash

- **Not aware of hazard**
 - **Allows inadvertent exposure**
- **No training**
- **Improper clothing**
 - **Synthetic fiber**
- **Lack of FR Clothing / PPE**
 - **Not protected from flash**
- **No Hazard Analysis (Voltage, Flash)**





WARNING

**Arc Flash and Shock Hazard
Appropriate PPE Required**

Courtesy E.I. du Pont de Nemours & Co.



WARNING

Arc Flash and Shock Hazard Appropriate PPE Required

24 inch Flash Hazard Boundary

3 cal/cm² Flash Hazard at 18 inches

1 PPE Level, **1 Layer 6 oz Nomex[®],
Leather Gloves Faceshield**

480 VAC Shock Hazard when **Cover is removed**

36 inch Limited Approach

12 inch Restricted Approach - **500 V Class 00 Gloves**

1 inch Prohibited Approach - **500 V Class 00 Gloves**

Equipment Name **Slurry Pump Starter**

Courtesy E.I. du Pont de Nemours & Co.

Equipment Labeling

b At least one of the following:

- Incident energy at identified working distance
- Minimum arc rating of clothes
- Required level of PPE
- Highest HRC for the equipment

b Nominal system voltage

b Arc flash boundary

– (method of calculation and supporting data must be documented)





10 Commonly Overlooked Electrical Hazards

b #4 - Electrical PPE (Gloves)

- **Don't have any / don't know what is required**
- **Wrong Class**
 - **Classes - 00, 0, 1, 2, 3, 4**
- **Not tested**
 - **Prior to first Issue**
 - **Every 6 months**
 - **user checks prior to use**





10 Commonly Overlooked Electrical Hazards

b #3 -Tools and Meter Selection

- Don't have any VR tools**
- Unable to recognize VR tools**
- Wrong Category of Meter for type of work being performed**



10 Commonly Overlooked Electrical Hazards

b #2 -Unguarded / Exposed Conductors

- Missing Panel Covers**
- Enclosures not secured**
- Lack of knowledge concerning safe clearance distances for the voltage involved**







 **ABB** Rockwell Automation
Allen Bradley
CENTERLINE® Motor Control Centers
...the Center of Automation
61400-0001-00









10 Commonly Overlooked Electrical Hazards

b #1 - Lack of Awareness/ Inspection / Recognition of Electrical Hazards

- Inspection of electrical tools**
- Inspection of cords (type, gauge, damage)**
- GFCI usage / operation**
- Importance of grounds**

b What voltage constitutes an Electrical Hazard ?

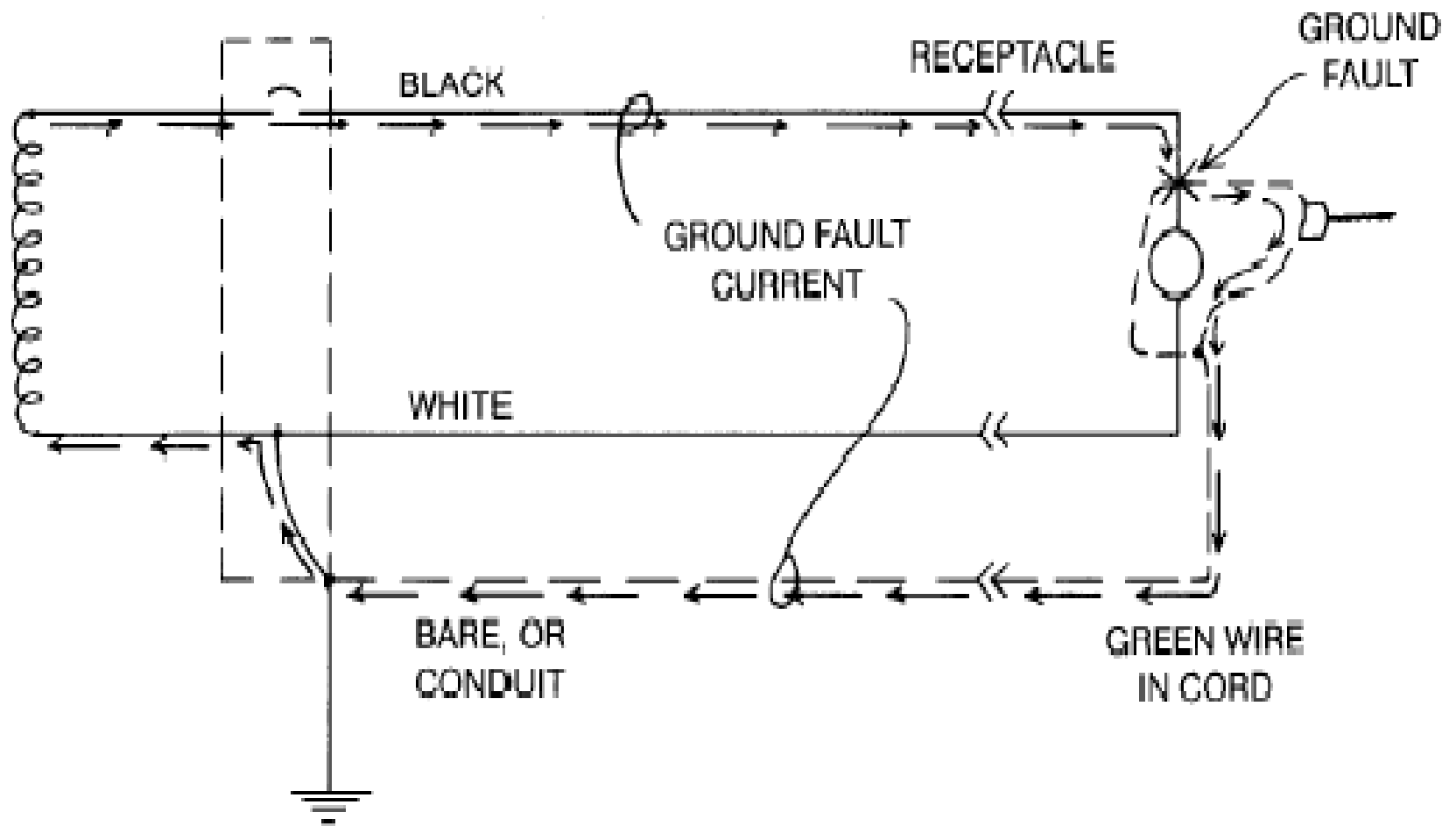


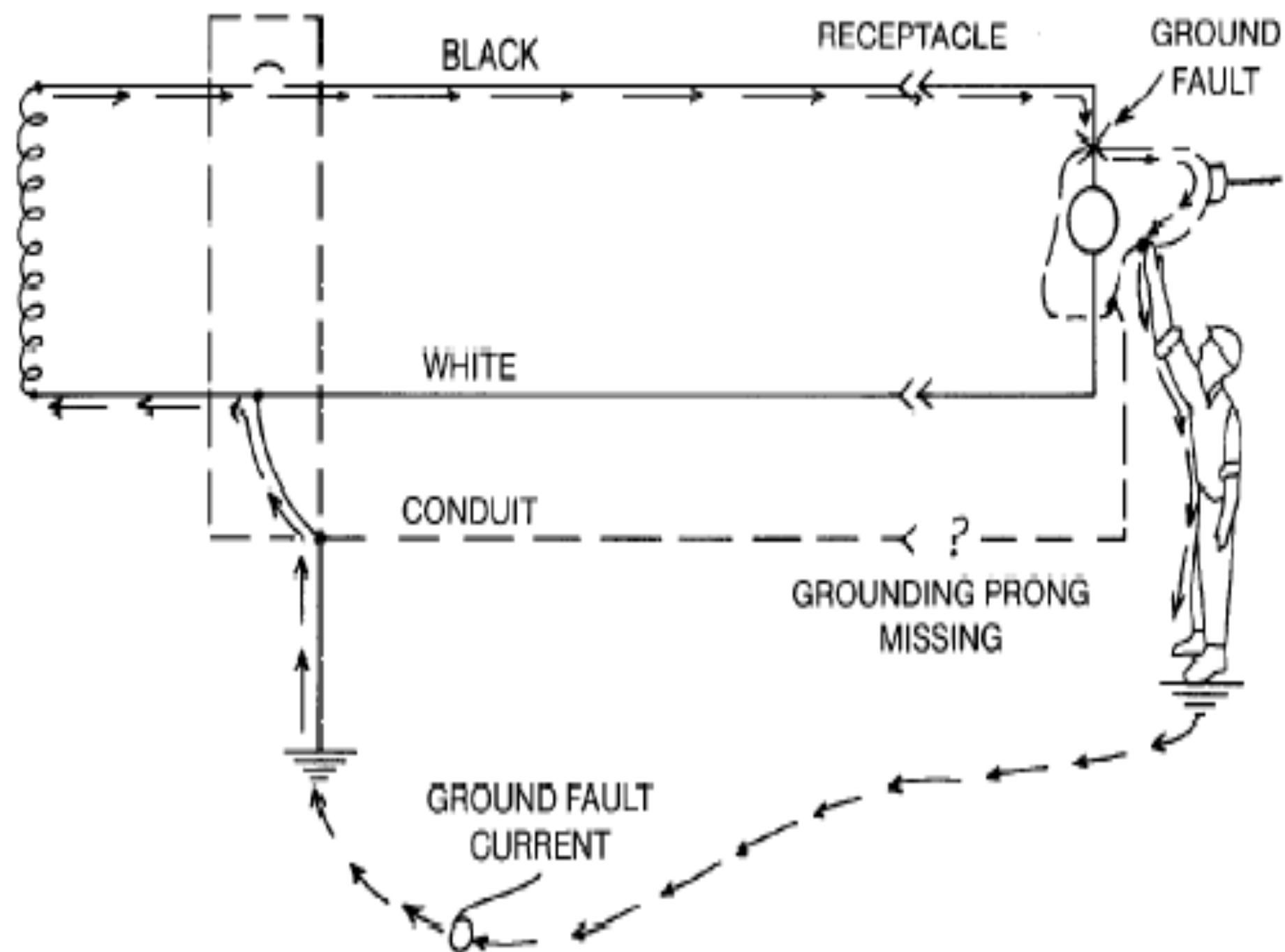
E46194 (0) (UL) AWG 12-3 SEOW 105 DEGREES C (-60 DEGREES C) 600 V



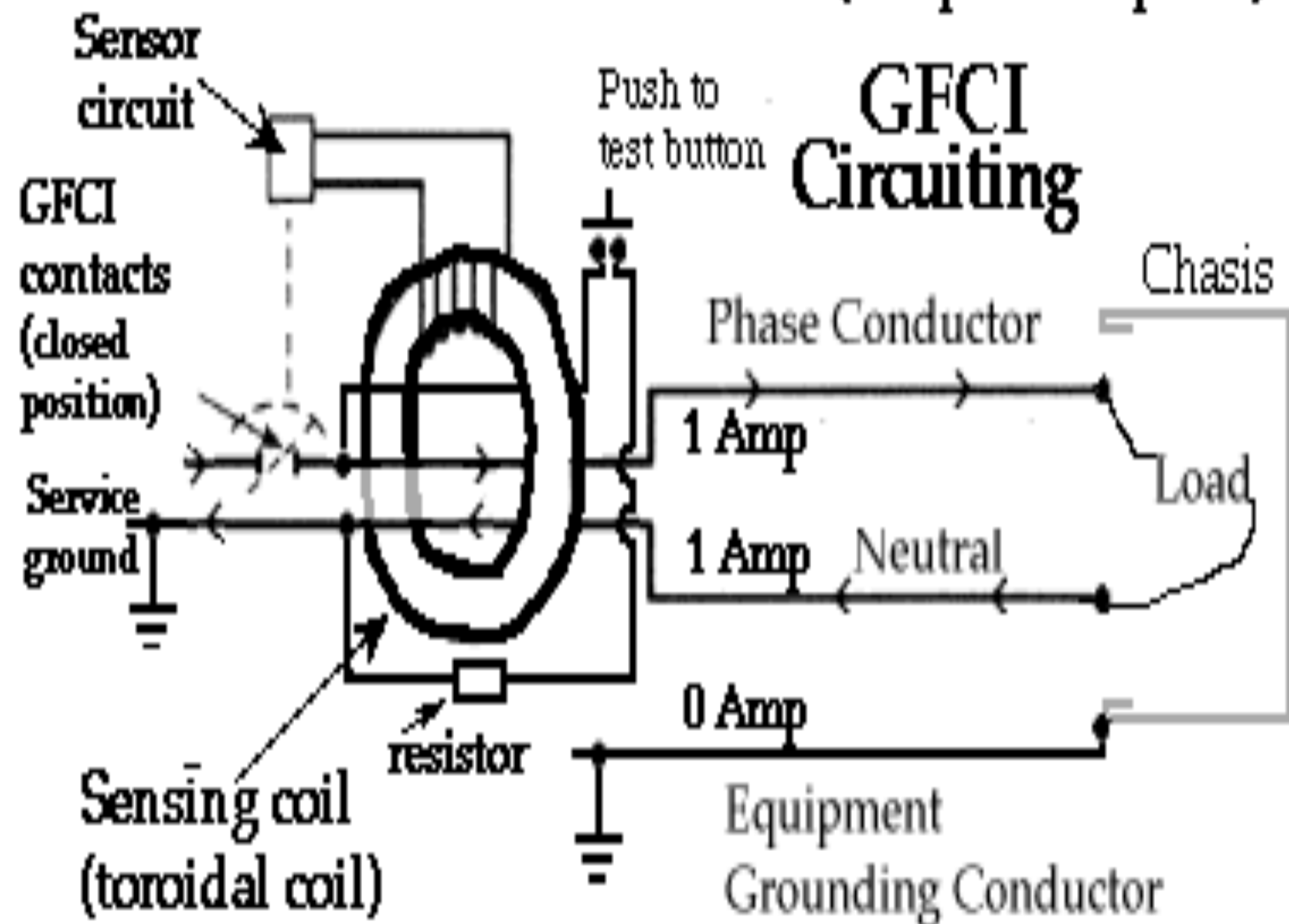
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Balanced load between hot and neutral(1 amp out 1 amp back)





WET FLOOR



4 11:50 AM

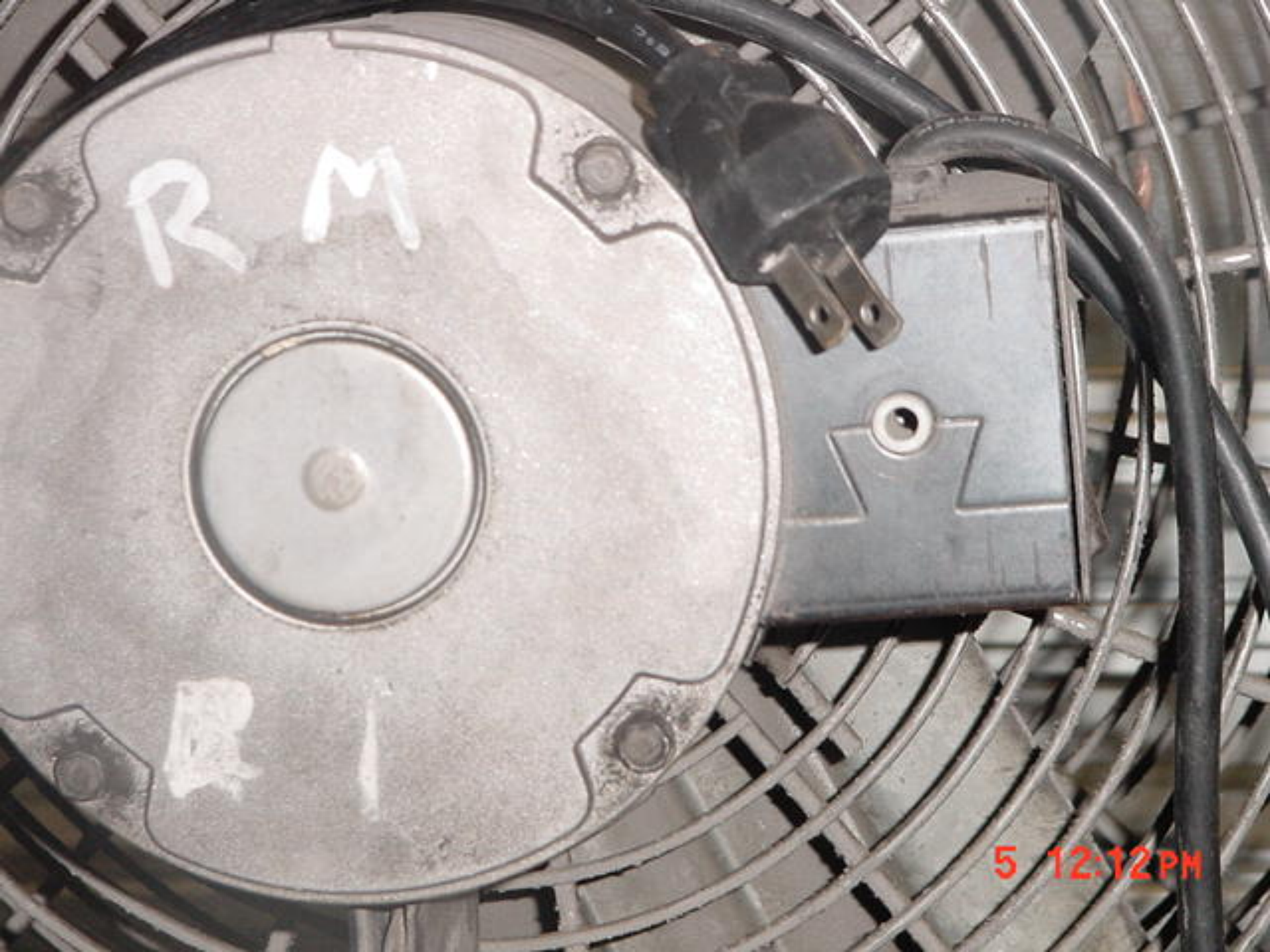


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501806-03

POWER

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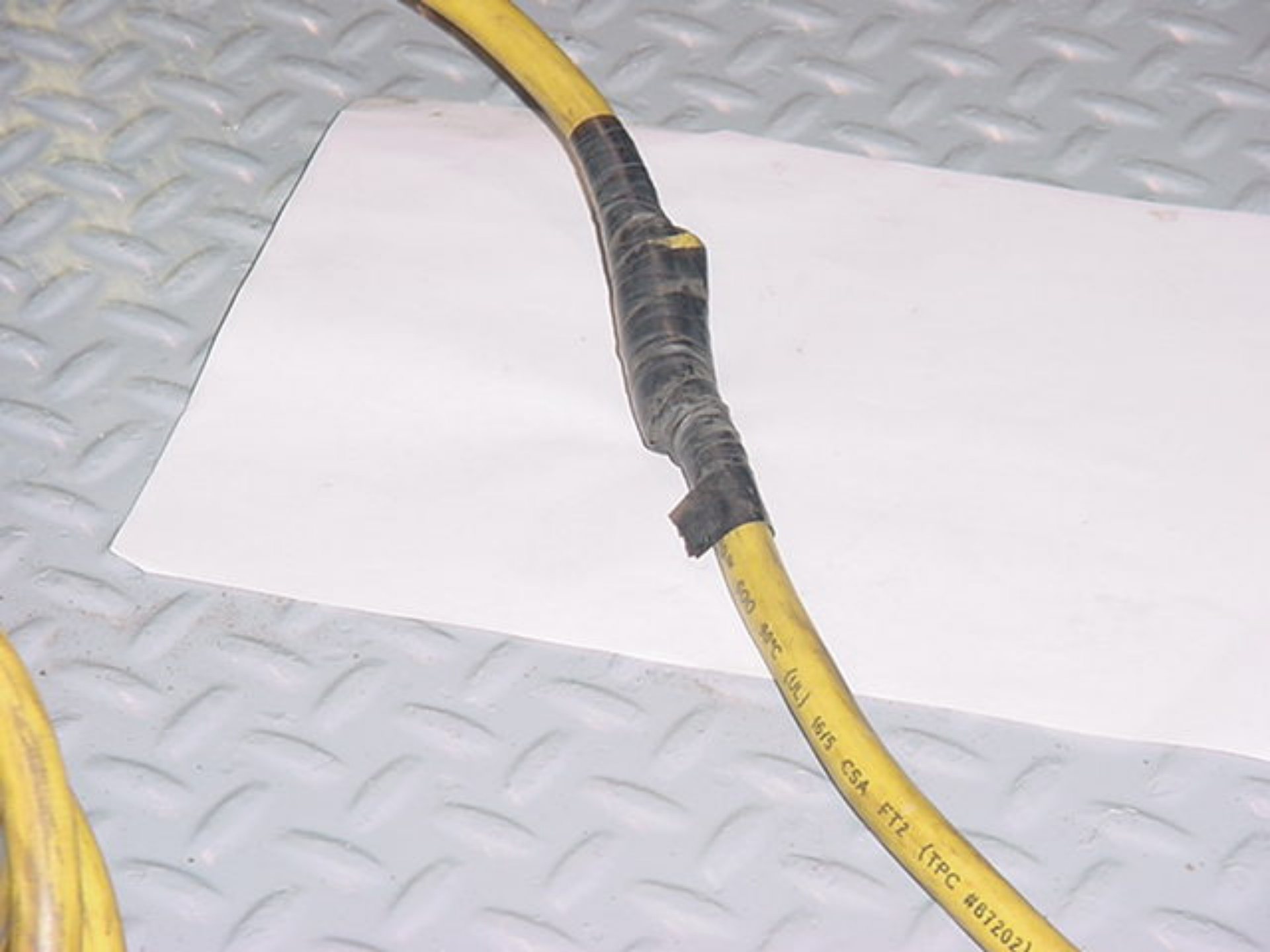
Year 2000 Project
EQUIPMENT INVENTORIED
Date: June 12, 1998
By: Richard Cornell

Year 2000 Project
EQUIPMENT Y2K COMPLIANT
Date: June 12, 1998
By: Richard Cornell

LUMA ELECTRIC CO.
3418 BIRD RD.
SANDY, OREGON
503-643-7542
Soldering, Stripping, Desoldering

VOLTS	50-60 HERTZ	AC ONLY
MODEL NO.	AMPS.	SERIAL NO.





600 30°C (UL)
16/5 CSA
FT2
(TPC #67202)



CONDITIONER™
NOT TO BE USED FOR OTHER APPLICATIONS
Code No. Model (C-2)
THE LINCOLN ELECTRIC CO., CLEVELAND, OHIO MADE IN U.S.A.

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10 Commonly Overlooked Electrical Hazards

- b This was just an overview of Common electrical workplace hazards.**
- b There are more, but addressing the items we have discussed is a good starting point.**
- b Thanks for your attention and participation**

- b Thomas Riley, CSP 440-994-6926**
- b Email - triley@firstenergycorp.com**